- 1 Mechanical Testing of Pull-out Performance of a Threaded Screw versus the SI-Bone
- 2 Implant for Sacroiliac Joint Fixation
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#### 41 Abstract

## 42 Background

- 43 Sacroiliac joint (SIJ) pathology is increasingly being diagnosed and treated surgically.
- 44 Prevalence has been reported of 22% among low back pain suffers and 43% after lumbar
- 45 instrumented fusion. Surgical treatment options became popular using the SI-Bone direct lateral
- 46 approach with metal plugs driven across the joint. Our study aims to evaluate and demonstrate
- 47 the mechanical pullout strength of the SI-Bone sacroiliac fixation device compared to a threaded
- 48 screw implant. Pull-out strength is a crucial factor for screw fixation so it is our hypothesis that a
- 49 threaded screw will have greater pullout strength compared to a nonthreaded device.

## 50 *Methods*

- 51 Mechanical static axial pullout testing was performed on three (3) SI-Bone iFuse Implants and
- 52 six (6) Sacrix SacroFuse Gen II threaded Implant. Pullout testing was conducted using an
- 53 INSTRON 8874 Bi-Axial Tabletop Servohydraulic Dynamic Testing System (INSTRON,
- 54 Norwood, MA) with a 2kN axial.

#### 55 Findings

- 56 The pullout strength for SacroFuse Gen II Implant (SF) was greater than the SI-Bone iFuse
- 57 implant by 614.76N with significance of p=0.021. The threaded implant showed an 400%
- 58 increase in axial performance compared to its triangular counterpart. Ux (I-Fuse) < Uy
- (Sacrofuse) we find that  $p = 8.78 \times 10^{-6}$ , p < 0.05 therefore we reject the null hypothesis and
- 60 conclude that the pull-out strength of I-Fuse is significantly less than the pull-out strength of
- 61 sacrofuse.

## 62 Interpretation

63 Our study demonstrated a 400% increase in pull-out strength for threaded screw compared to the

- 64 SI-Bone triangular wedge. This demonstrates the efficacy of threaded implant which will
- 65 improve clinical outcomes.

## 66 Keywords

67 Sacroiliac Joint, SIJ Fusion, Pullout strength, Mechanical Testing, Sacrofuse, iFuse

## 68 Introduction

- 69 The sacroiliac joint (SIJ) is a synovial joint between the bones of the ilium and sacrum. The
- orientation of the joint is oblique and coronal. Its main function as a paired symmetrical joint is
- to allow for transfer of weight between and lower appendicular skeleton. (Butler et al., 2011;
- 72 Durkin et al., 2006; Forst et al., 2006; Gnat et al., 2015; Papathanasopoulos et al., 2010; Rosse et
- al., 1997) The articular surfaces are formed by the irregularly shaped ilium and sacrum. (Butler
- et al., 2011; Rosse et al., 1997) Divided in thirds the upper one-third is a syndesmosis, middle
- third resembles a symphysis and lower third a synovium. Unlike other synovial joints, the
- real articular facets of the sacral auricular surface are lined by fibrocartilage (Last, 1994).

- Abnormal joint mechanics due to age, repetitive loading and trauma are mechanism which
- 78 predispose to joint pathology such as sacroiliitis, sacroiliac dysfunction. In the case of trauma
- results servel studies have shown the treatment of SIJ injuries is the application of compression across
- 80 the joint. To decrease the motion and repetitive loading fixation techniques can be performed. It
- 81 is however difficult to compare different fixation techniques in clinical applications due to
- 82 variations in bone quality, bone anatomy, fracture patterns, and fixation location.
- 83 Our study aims to demonstrate the mechanical properties of a triangular implant vs. a threaded
- 84 implant, comprised of varying thread types.
- 85

# 86 Methods

- 87 Mechanical static axial pullout testing was performed on three (3) iFuse Implants (SI-Bone Inc.
- 471 El Camino Real, Suite 101 Santa Clara, CA, USA) Figure 1 and six (6) Sacrofuse Gen II
- 89 Implants (Sacrix LLC, Malden, MA, USA) Figure 2. Table 1 lists the implants.
- 90 Testing followed.
- LESspine Protocol EC100017 Rev D, "ASTM F543 and F2193 Testing of the Sacrofuse
  Sacroiliac Joint Fusion System."
- ASTM Standard F543-13, "Standard Specification and Test Methods for Metallic
  Medical Bone Screws."
- ASTM Standard F2193-02, "Standard Specifications and Test Methods for Components
  Used in the Surgical Fixation of the Spinal Skeletal System."

97 The static axial pullout testing was conducted in ambient air using an INSTRON 8874 Bi-Axial

98Tabletop Servohydraulic Dynamic Testing System (INSTRON, Norwood, MA, USA) with a

2kN axial. The test blocks and assembled axial pullout specimens are shown in Figure 3 and 4.

- 100The test block consisted of Grade 15 (15lb density per ASTM F1839) polyurethane foam
- 101 (Sawbones, Vashon, WA, USA). The specimen was held rigid by an aluminum fixture and an
- 102 ETC provided Ø4.7mm flat point loader was applied to the inferior side of the specimen, to
- simulate a pullout test, which were in line with the actuator. The static axial pullout tests were
- conducted in displacement control at a rate of 5mm/min, collecting load and displacement data,
  using MTS's Basic TestWare. The ramp waveform was conducted until disengagement of the
- using MITS's Basic Test ware. The ramp waveform was conducted until disengagement of the
- screw from the test block. The specimens were manually driven into a foam test block
- approximately 20mm. Table 2 contains the insertion depth, exposed length, grip span, test block
- thickness, pilot hole size, and if the specimen was broached for each specimen.

# 109 **Results**

- 110 Table 3 represents the axial pullout strength and the displacement at axial pullout strength for the
- 111 IF implants and table 4 represents the axial pullout strength and the displacement at axial pullout
- strength for the SF implants. The pullout strength for SacroFuse Gen II Implant (SF) was greater
- than the SI-Bone iFuse implant by 614.76N. ANOVA testing for two sample of variances
- demonstrated statistical significance with P = 0.021. The threaded implant showed an 400%
- increase in axial performance compared to its triangular counterpart. Testing the hypothesis of
- 116 Ux (I-Fuse) < Uy (Sacrofuse) we find that  $P = 8.78 \times 10^{-6}$ , P < 0.05 therefore we reject the null

117 hypothesis and conclude that the pull-out strength of I-Fuse is significantly less than the pull-out

- strength of sacrofuse.
- 119

#### 120 Discussion

- 121 Straight line pull-out strength of a screw from bone is an important factor in determining
- 122 interfragmentary or plate fixation.(Daum et al., 1991) It is an important mechanical factor for a
- screw. Visible screw movement was defined as failure by Zindrick et al. (Zindrick et al.,
- 124 1986)The determinant of strength is a function of the volume of bone purchase. (Daum et al.,
- 125 1991) A complication of posterior pelvic ring fractures is sacroiliac screw loosening. This is
- related to vertical shear forces (Kim et al., 2013) and osteoporosis(Müller and Füchtmeier, 2013;
- 127 Ohtori et al., 2013). The incidence of sacroiliac screw loosening is reported to be as high as
- 128 17.3%, with a screw failure rate of 11.8%. (Kim et al., 2013) Prevention of screw loosening is
- 129 critical as the associated complications include pseudoarthrosis, breakage, and decreased
- 130 biomechanical strength.
- 131 Our study compared sacroiliac joint screw implant to industry leader SI-Bone's triangular trans-
- articular wedge. We were able to demonstrate that the pull-out strength of the Sacrofuse implants
- 133 was 400% (four times) stronger with a mean of 814.90 N compared to the iFuse implant of
- 134 200.14 N. Based on the determinant of strength this result suggests that bone purchase would be
- 135 less for a trans-articular wedge.
- 136 The current study notes the following limitations. The use of foam molding compared to
- 137 cadaveric bone. This was chosen to eliminate the variable factor of bone density from cadaveric
- bone. The strength of this study was that testing was performed independent of the
- 139 manufacturing company.
- 140

# 141 Conclusion

142 The authors have demonstrated the increase strength of a threaded sacroiliac screw compared to

- 143 a triangular unthreaded wedge. We believe the increased pullout strength will improve
- 144 compression forces and decrease the risk of loosening two features for fusion across the
- sacroiliac joint. Clinical studies are needed to demonstrate correlation with these mechanical
- 146 results.
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# 148 **Figure Citations**

149 Figure 1: SI-Bone iFuse Implant Specimen

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- 151 Figure 2: SacroFuse Gen II Implant Specimen
- 153 Figure 3: Broached Test Blocks (A) and Pull-out test setup (B) for SI-Bone iFuse Implant
- 154155 Figure 4: Test Blocks with pilot holes (A) and Pull-out test setup (B) for Sacrix SacroFuse Gen II
- 156 Implant
- 157

- Figure 5. Example of Static Pullout Failure: Specimen IF 158
- 160 Figure 6. Example of Static Pullout Failure: Specimen SF
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- 199













Table 1 lists the size of the specimen.

Description	Size (Length)	Size (Diameter)	Group
Ø7.0 iFuse Implant	45mm	7.0mm	IF
Ø8 mm SacroFuse Gen I Implant	40mm	8.0mm	SF



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Table 2: Test Parameters

Specimen	Insertion Depth (mm)	Exposed Length (mm)	Grip Span (mm)	Test Block Thickness (mm)	Pilot Hole Size (mm)	Broached?
IF	20	26.2	35	50.8	3.18	Yes
SF	20	20.0	45	38.0	3.07	No



Specimen	Axial Pullout	Displacement @
	Strength (N)	(mm)
IF-1	184.10	0.84
IF-2	212.06	0.93
IF-3	204.27	1.27
Mean	200.14	1.02
Std Dev	14.428	0.227

Table 3. Results of Static Axial Pullout for IF Group



Specimen	Axial Pullout Strength (N)	Displacement @ Pullout Strength (mm)
SF-1	967.72	1.19
SF-2	856.72	1.10
SF-3	778.48	1.07
SF-4	860.93	1.02
SF-5	709.60	0.91
SF-6	715.95	0.93
Mean	814.90	1.04
Std Dev	99.428	0.107

## Table 4. Results of Static Axial Pullout for SF Group



F-Test Two-Sample for Variances

	Axial Pullout Strength	Axial Pullout Strength (N)
Mean	814.9	200.1433333
Variance	9885.44692	208.2124333
Observations	6	3
df	5	2
F	47.47769747	
P(F<=f) one-tail	0.02075586	
F Critical one-tail	19.29640965	

